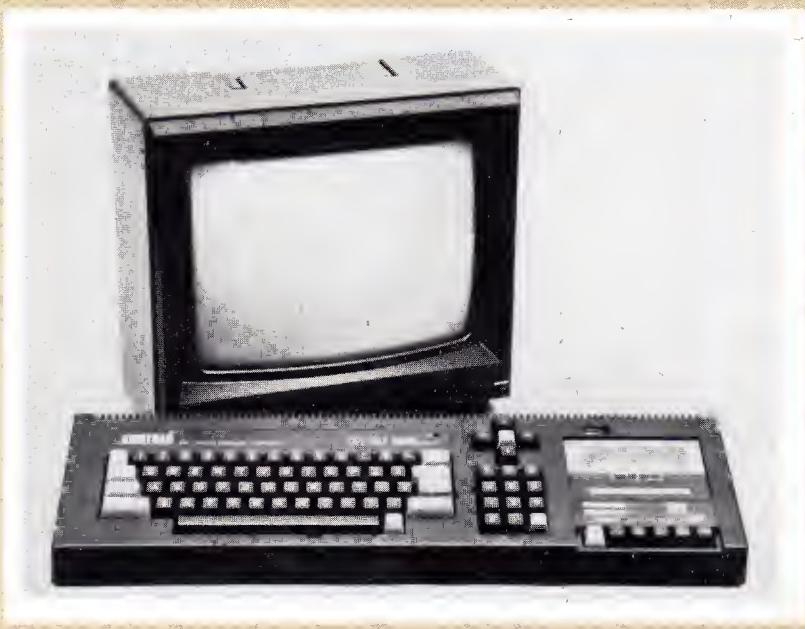


AMSTRAD



**CPC464
MICRO COMPUTER
CTM640
COLOUR MONITOR
GT64 GREEN MONITOR

SERVICE MANUAL**

Price: £5.00

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CTM640 PCB	back pull out

SAFETY TEST

All monitors are safety tested to the following specifications.

1). Flash Test

Test at 4kV between the live and neutral of the mains lead joined together and ALL accessible metal points on the exterior of the set.

2). Insulation Resistance Test

Test between the live and neutral of the mains lead joined together and ALL accessible metal points on the exterior of the set to show a resistance of at least 4Mohm.

If after servicing there is any doubt about continued electrical safety the above tests should be carried out.

TECHNICAL SPECIFICATION

LSI CHIPS:

Z80A	processor running at 4MHz
64K	bytes of RAM (over 42K available to user)
32K	bytes of ROM containing BASIC and the operating system
6845	CRT controller device
GI	sound generator chip
AY-3-8912	3 voice, 7 octave
8255	parallel I/O device interface to the GI sound chip

DISPLAY SPECIFICATION:

	Mode		
	Normal	High Res.	Multiclr.
No. of	4 from	2 from	16 from
Colrs.	27	27	27
Vert.	200	200	200
Dots.			
Horiz.	320	640	160
Dots.			
Horiz.	40	80	20
Chars.			

KEYBOARD:

74 keys — qwerty style, numeric cluster, cursor and copy cursor, large enter, shift, caps lock, tab, escape, delete, clear, control.

DATACORDER:

Write speed software selectable — 1K baud or 2K baud, read speed automatically established by software. Write protect interlock. Motor on/off controlled by software.

ADD-ON ABILITY:

Compact floppy disk drive system including CP/M* and LOGO language.

Centronics compatible printer.

Joystick(s).

Additional ROM's.

Additional RAM up to 8160K.

EXTERNAL SOCKETS:

PCB edge connectors for general purpose expansion and Centronics parallel printer.

9 Pin socket for joystick

6 Pin socket for — RGB and sync

— composite video

— luminance and sync

3.5mm socket for stereo sound output

5mm socket for CPC464 power supply (supplied exclusively from screen)

DIMENSIONS (mm):

	w	h	d
Keyboard	580	70	170
CTM640	375	340	365
GT64	305	315	335

WEIGHTS (kg):

Keyboard	2.4
CTM640	10.6
GT64	6.3

POWER SUPPLY:

Screen System: 240V AC 50Hz
(keyboard and datacorder power supplied by screen system)

*CP/M is a registered trademark of Digital Research Inc. AMSTRAD and AMSOFT are trademarks of Amstrad Consumer Electronics PLC.

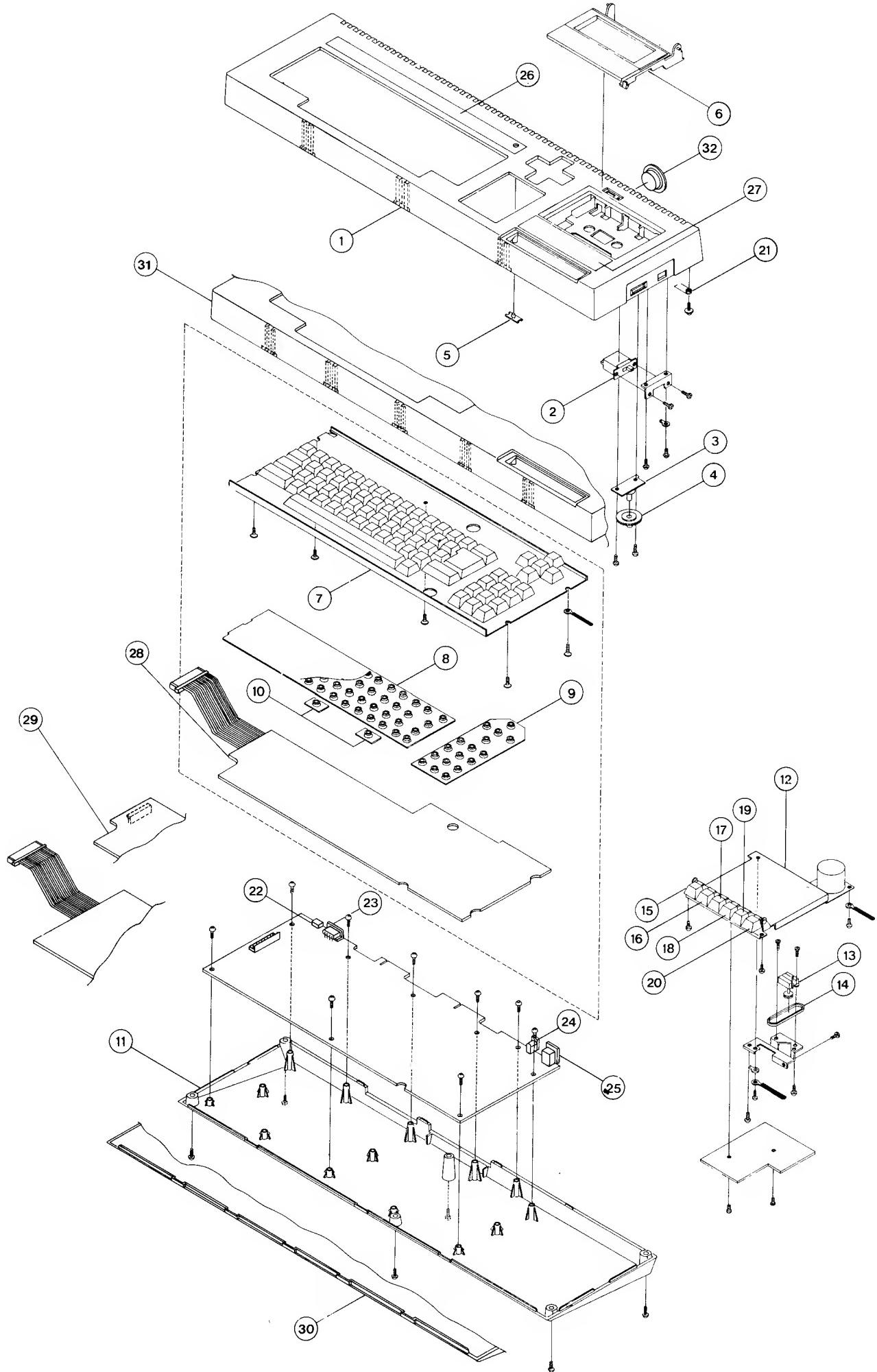
In keeping with our policy of continually improving our service, and technical quality of our products, we reserve the right to change component types, manufacturers, sources of supply or technical specification at any time.

Keyboard, Colour Monitor Green VDU - Designed in U.K.
Made in Korea

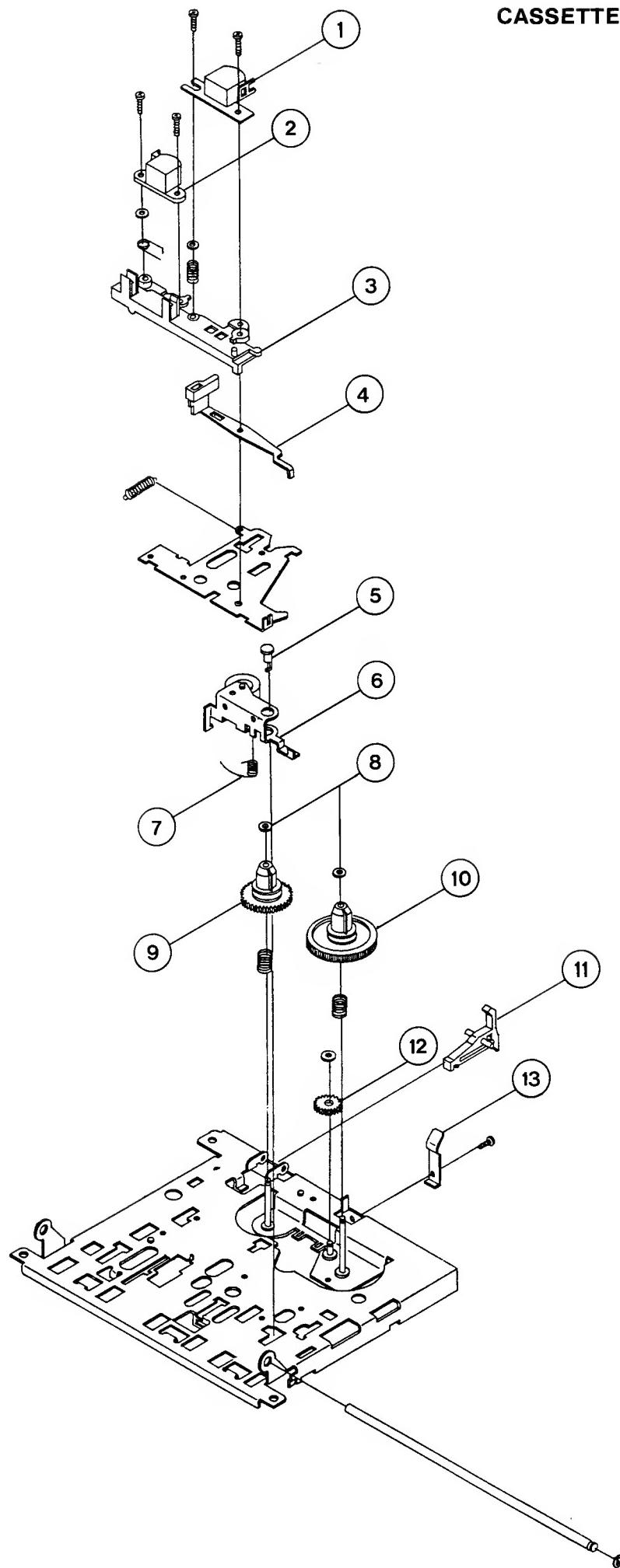
CPC464 CABINET PARTS LIST

Sym	Description	Part No.
1	Top Cabinet 3 Ribs	170001
2	On/Off Switch	170002
3	Vol. Control Pot.	170003
4	Knob Vol. Control	170004
5	LED Red	170005
6	Cassette Lid	170006
7	Key Board Assy. Z7D101	170007A
7	Key Board Assy. Z70102	170007B
8	Rubber Contact mat. Key Board	170008
9	Rubber Contact Mat Digit	170009
10	Rubber Contact Mat Spacer	170010
11	Bottom Cabinet 3 Ribs	170011
12	Cassette Mechanism	170012
13	Tape Counter	170013
14	Counter Belt	170014
15	Record Button Cass.	170015
16	Play Button Cass.	170016
17	Rewind Button Cass.	170017
18	Fast Forward Button Cass.	170018
19	Stop/Eject Button Cass.	170019
20	Pause Button Cass.	170020
21	Cass. Door Spring	170021
22	I/O Socket	170022
23	User Port Socket	170023
24	D.C. Socket	170024
25	DIN Socket	170025
26	Inlay Main	170026
27	Inlay Cassette	170027
28	Keyboard Contact P.C.B. /A	170028
29	Keyboard Contact P.C.B. /B	170029
30	Bottom Cabinet 5 Ribs	170030
31	Top Cabinet 5 Ribs	170031
32	Speaker	170124

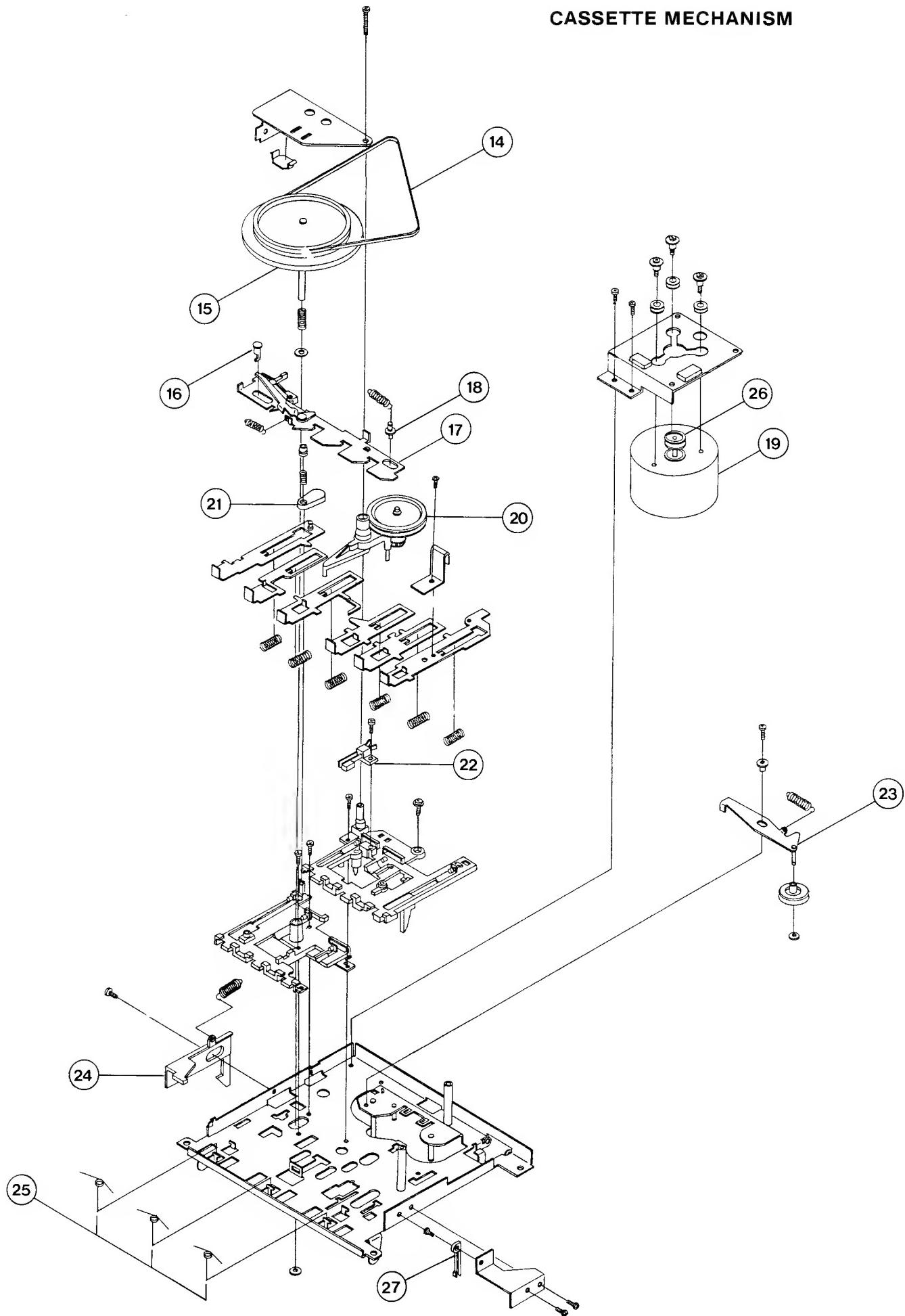
CPC464 CABINET DRAWING



CASSETTE MECHANISM



CASSETTE MECHANISM



PC-1
I-2588

CPC464 CASSETTE MECHANISM PARTS LIST

Sym	Description	Part No.
1.	R/P Head	170201
2.	Erase Head	170202
3	Head Base	809170
4.	Auto Stop Arm	809171
5	Stopper	809172
6	Pinch Roller Assembly	809162
7	Spring Pinch Roller	809161
8.	Fibre Washer	809175
9	Rewind Spool	809160
10	Take Up Spool	809159
11	Record Safety Lever	809158
12	Idler Gear	809173
13	Back Up Spring	170203
14	Main Belt	170204
15	Flywheel	809156
16	Locking Plate Stopper	170205
17	Locking Plate	170206
18	Spring Post Locking Plate	170207
19	Motor	170208
20	Idler Assembly	809155
21	Pause Lock Plate	809168
22	Leaf Switch	809157
23	F.F. Idler Arm Assembly	809152
24	Eject Lever Cassette Door	170209
25	Spring Cassette Buttons	170210
26	Motor Pulley	170211
27	Leaf Switch	170212

CASSETTE DECK ALIGNMENT INSTRUCTIONS

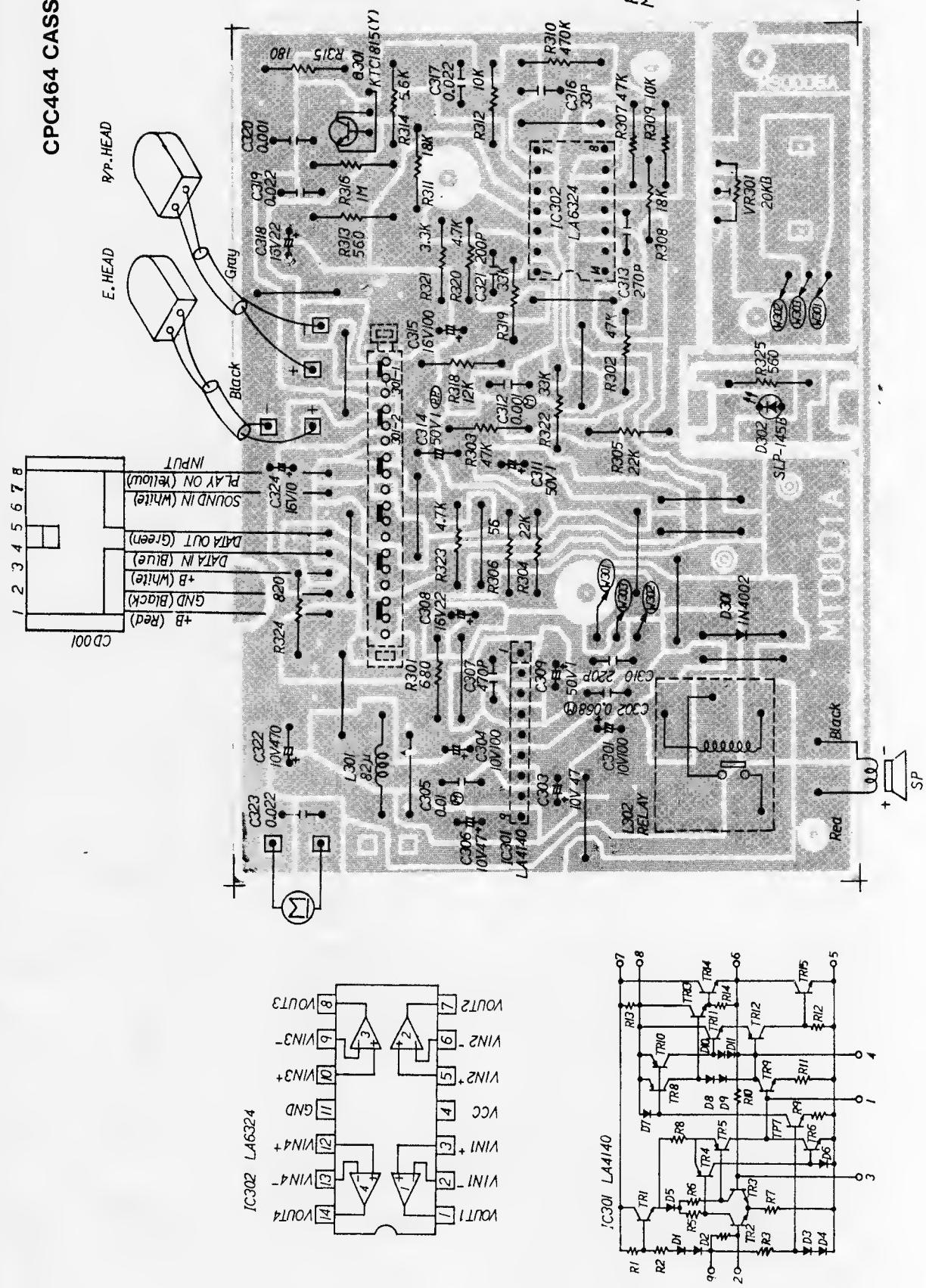
To check cassette module independently of the C.P.U. connect 5V DC across points B(-) and C(+), and link E to G and H to F. The cassette will then operate in an audio mode.

(See page 8 – Cassette Circuit Diagram)

Equipment Required: Frequency Counter, A.V.O., V.T.V.M., Oscilloscope & Test Tape.

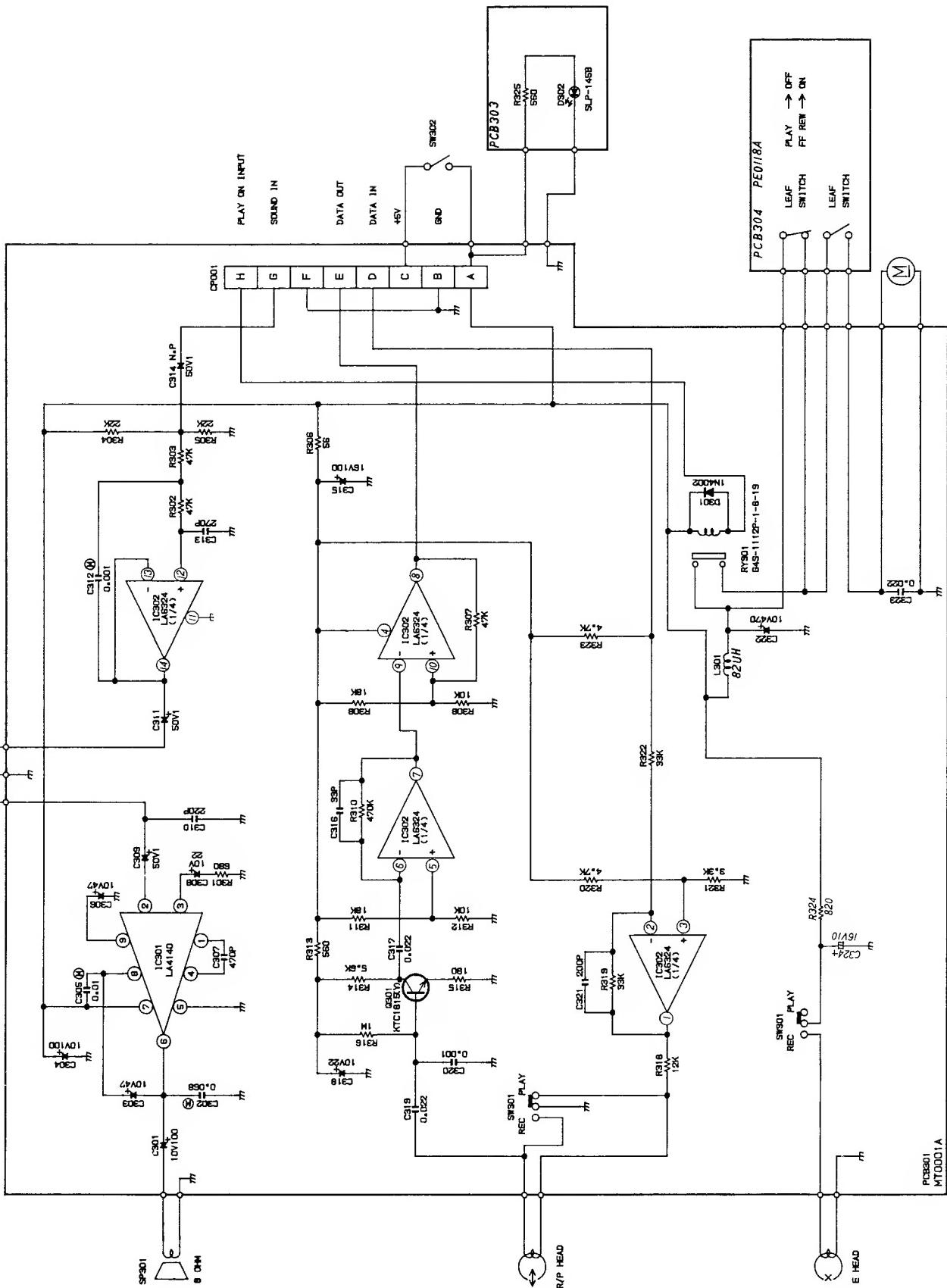
STEP	FUNCTION	SIGNAL IN	SIGNAL OUT	METHOD	REMARKS
1.	Cassette Azimuth Adjustment.		Monitor V.T.V.M.	1) Insert Test Tape recorded at 6kHz constant. 2) Set Volume to maximum on CPC464. 3) Connect V.T.V.M. to Pin 7 of I.C.302 to read between 330mV to 520mV. By adjusting azimuth screw on the cassette head.	Monitor switched on and fix connections.
2.	Speed Check.	Put the standard tape in the cassette mechanism.	Monitor Oscilloscope.	Check output from the tape on the oscilloscope. The range to be used is 100uS.	Speed variation ±4% will not affect software loading.

CPC464 CASSETTE PCB

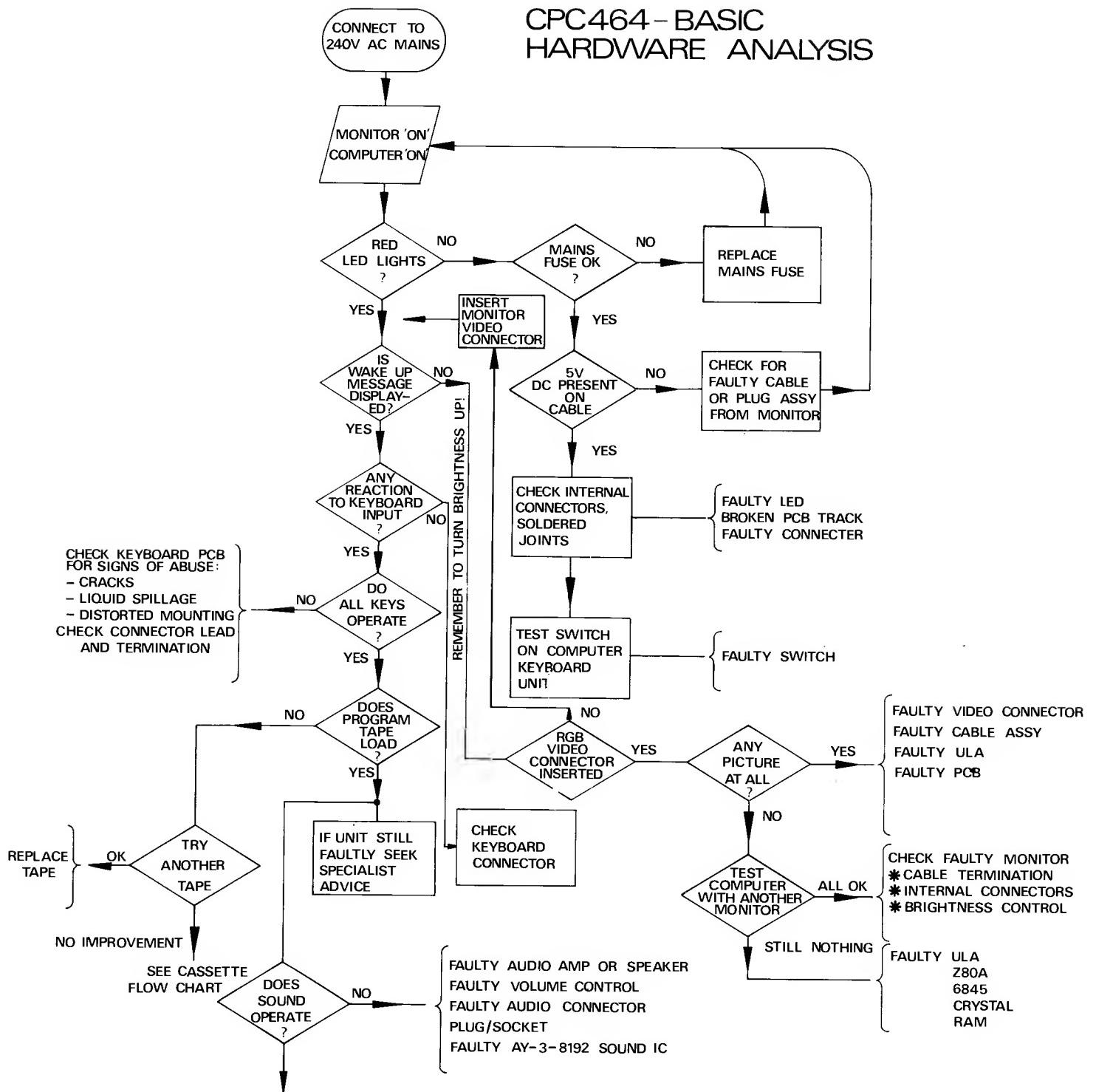


VR301

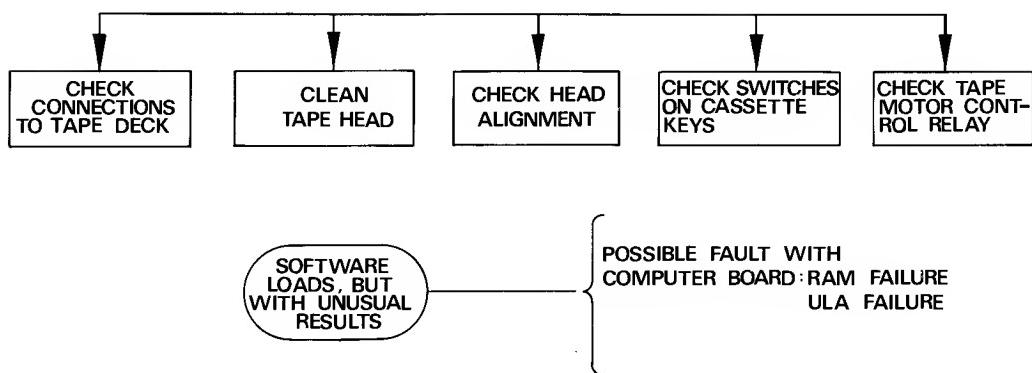
CPC464 CASSETTE DECK CIRCUIT DIAGRAM



CPC464 - BASIC HARDWARE ANALYSIS



CASSETTE & SOFTWARE ANALYSIS

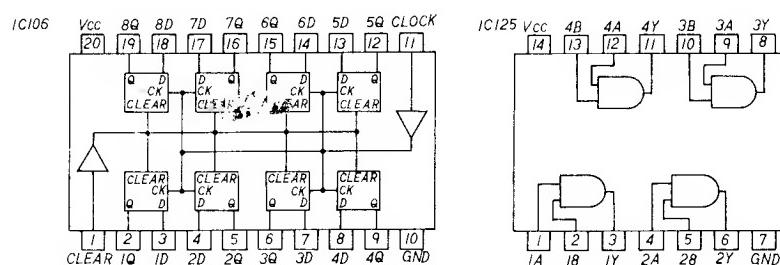
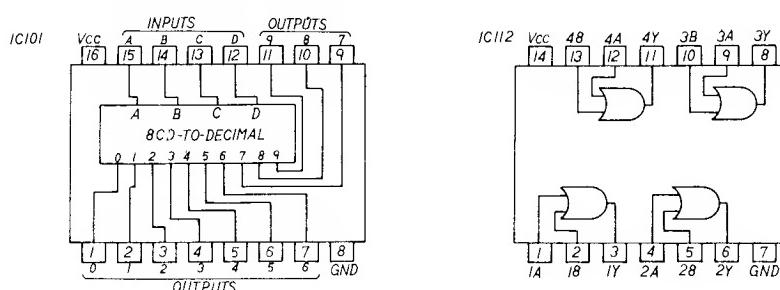
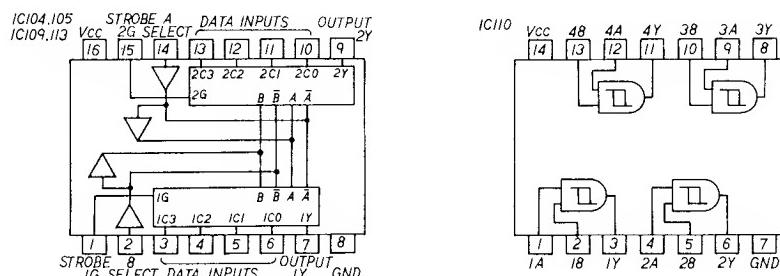
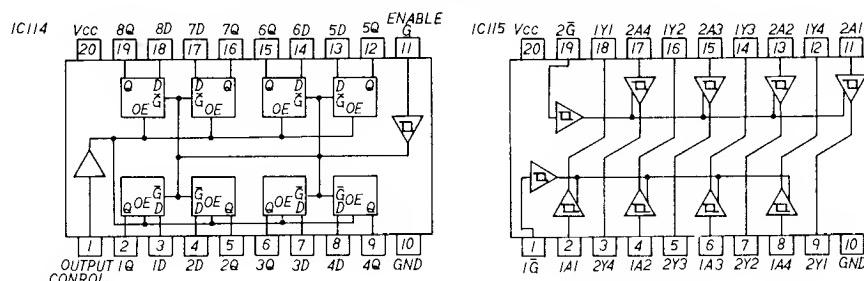


Full diagnostic tests on the C.P.U. can be carried out using the Amstrad RP1 Test Pack.

Please contact Amstrad PLC for information on same.

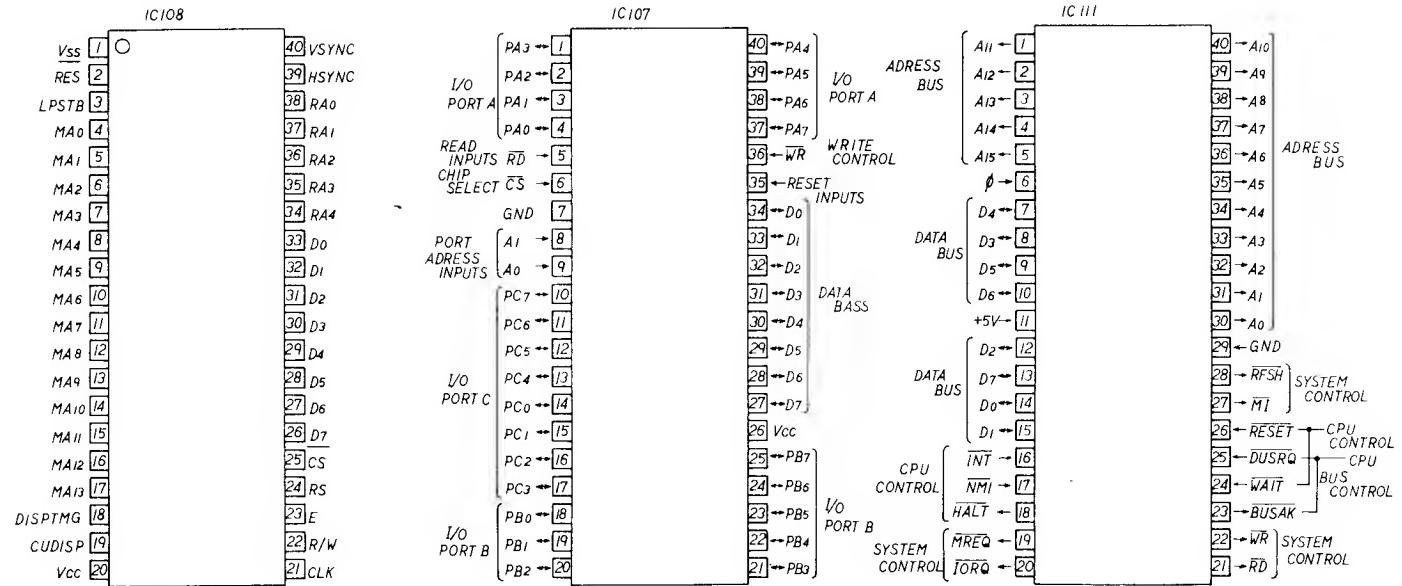
N.B ACTUAL 'PHYSICAL' DAMAGE TO SOFTWARE TAPE WILL PREVENT IT FROM LOADING AT ALL: IE THERE WILL BE NO 'HALF' WORKING PROGRAMS. THEY EITHER LOAD- OR THEY DON'T.

CPC464 FUNCTION DIAGRAMS

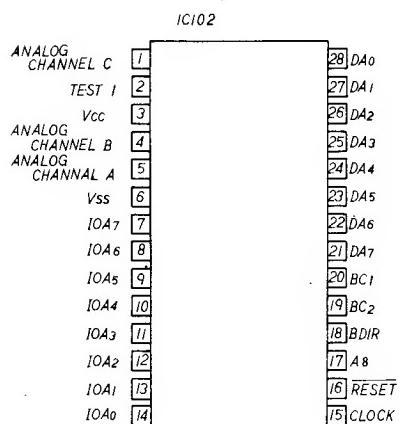
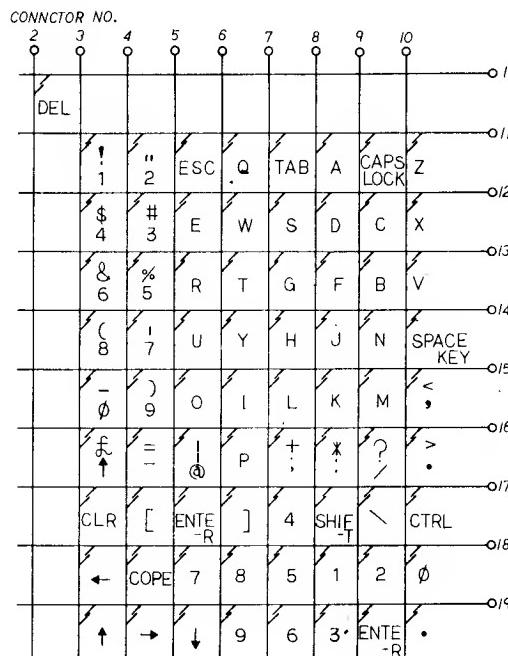


CPC464 FUNCTION DIAGRAMS

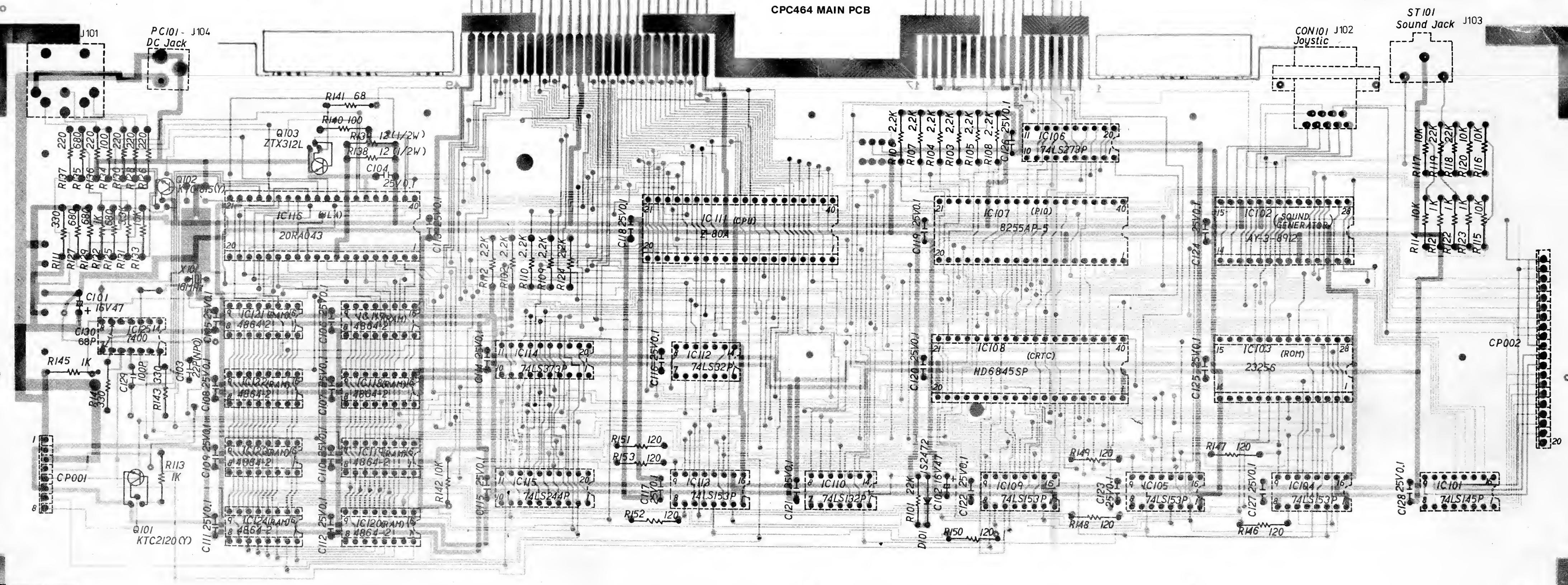
FUNCTION FOR A MICROCOMPUTER AND IC's



KEYBOARD SW.



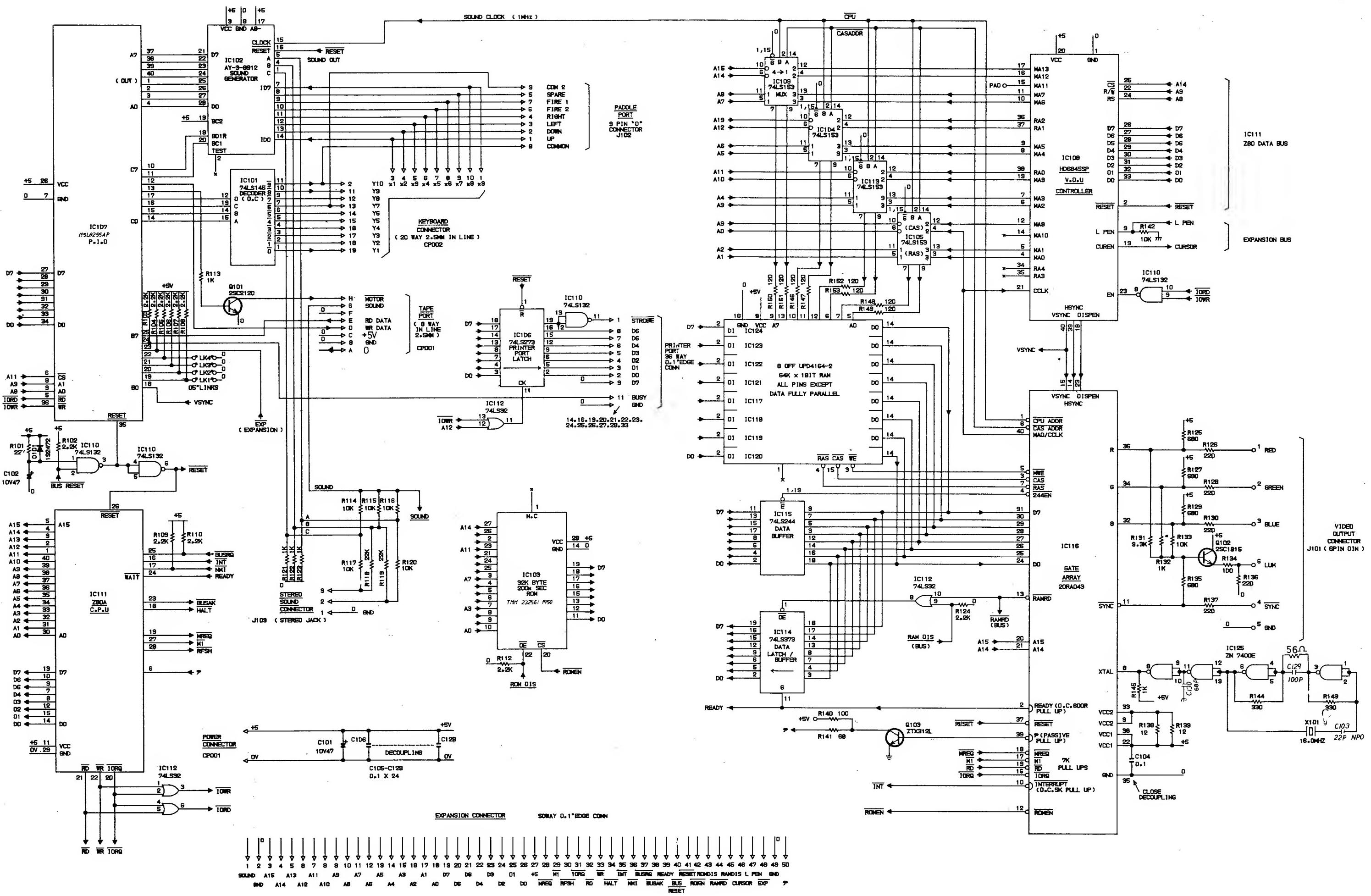
CPC464 MAIN PCB



IC114	74LS373P	Octal 3-State D-Latches
IC115	74LS244P	Octal 3-State Bus Buffers
IC104, IC105, IC109, IC113	74LS153P	Dual 4to1 Bus Selectors
IC110	74LS132P	Quad 2 Input NAND Schmitt Triggers
IC101	74LS145P	O.C.BCD to DECIMAL Decoder/Driver
IC112	74LS32P	Quad 2 Input OR
IC106	74LS273	Octal D-FFs
IC125	7400	Quad 2 Input NAND

IC117-IC124	HM4864P-2	Memory
IC108	HD6845SP	CRTC
IC107	M5L8255AP-5	P10
IC103	23256	256K Bit Rom
IC102	AY-3-8912	Sound Generator
IC111	Z-80A	CPU
IC116	20RA043	ULA

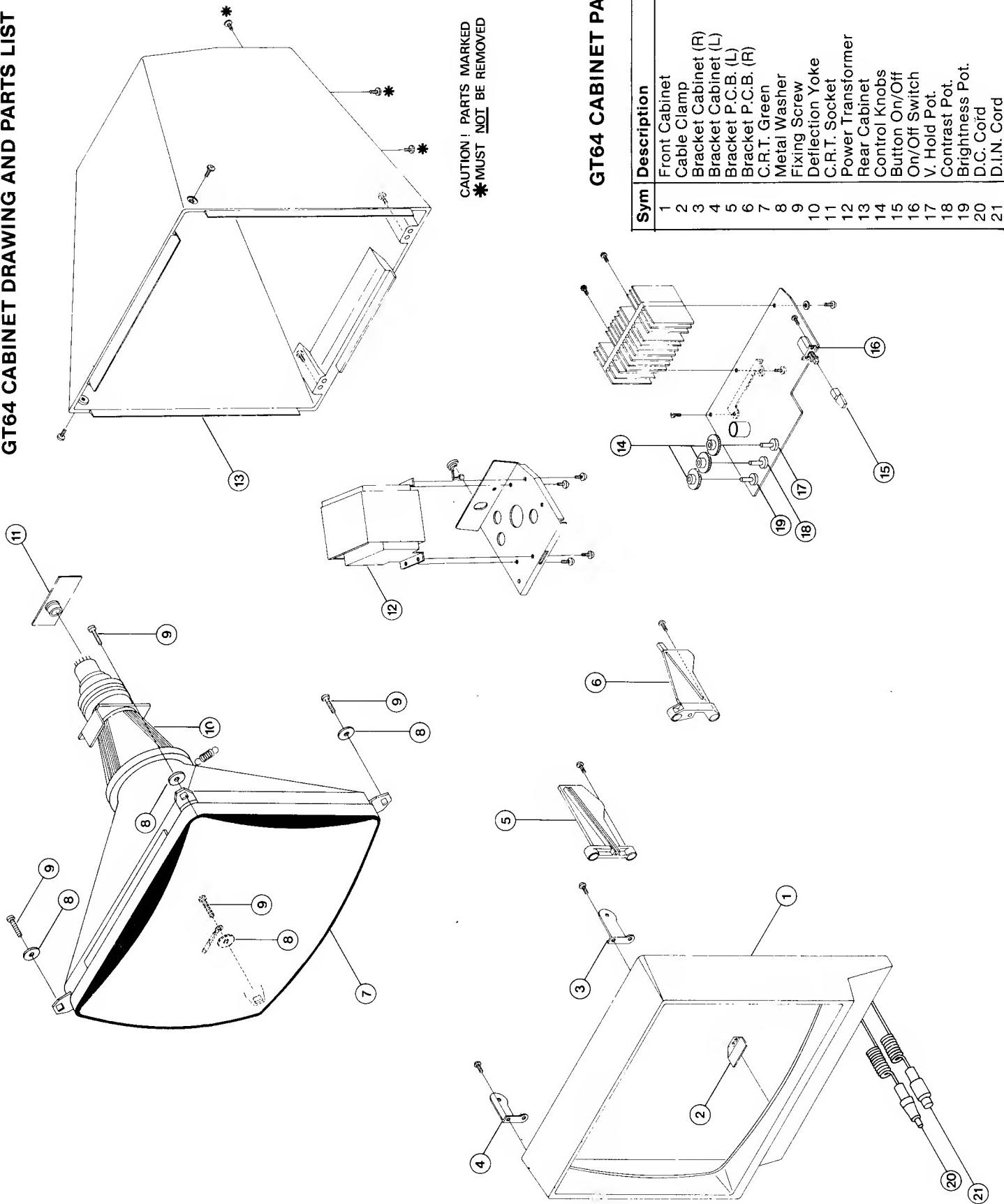
CPC464 CIRCUIT DIAGRAM



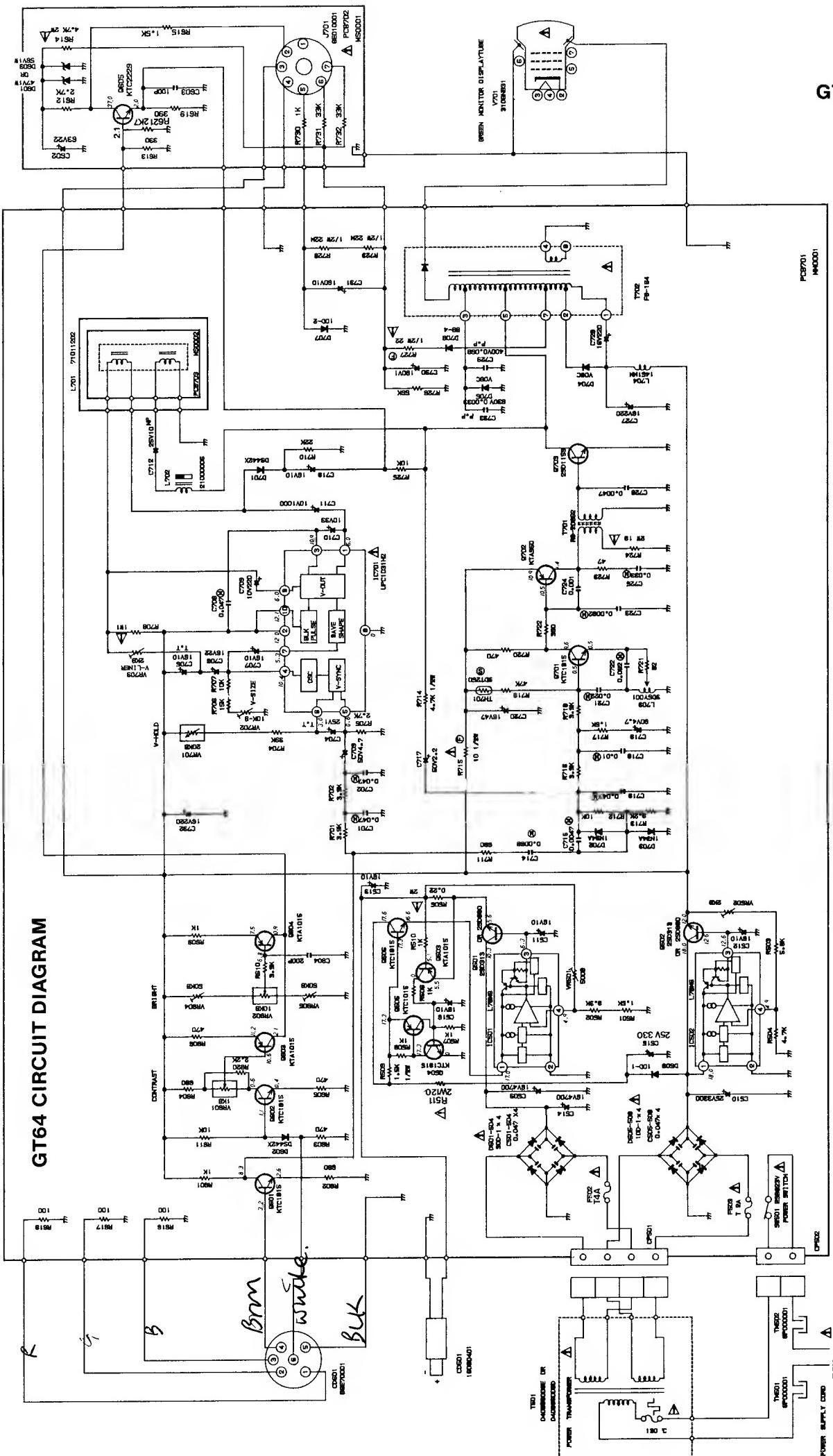
CPC464 ELECTRICAL PARTS LIST

Value	Circuit Reference	Part No.	Circuit Ref.	Description	Part No.
Carbon Film Resistors (all 1/4W unless shown otherwise)					
56ohm	R306	10022	Transistors		
68ohm	R141	10028	Q101	KTC2120Y	170113
100ohm	R134, 140	10032	Q102, 301	KTC1815Y	170114
120ohm	R146-153	10034	Q103	ZTX312L	50001
180ohm	R315	10037	Diodes		
220ohm	R126, 128, 130, 136, 137	10040	D101	SIL - IS2472 - HL	170115
330ohm	R143, 144	10044	D301	SIL - IN4002	400111
560ohm	R154, 313, 325	10050	D302	LED - Red. SLP145B	170116
680ohm	R125, 127, 129, 135, 301	10052	Coils & Tx.		
820ohm	R324	10054	L301	82uH	170117
1kohm	R113, 121-123, 132, 145	10061	T101	C-12	170118
2k2ohm	R102-112, 124	10069	Jacks & Connectors		
3k3ohm	R321	10073	J101	DIN Socket 6 Pin	170025
4k7ohm	R320, 323	10077	J102	Joystick Socket 9 Pin	170023
5k6ohm	R314	10079	J103	Input/Output Socket	170022
10kohm	R114-117, 120, 133, 142, 309, 312	10085	J104	3.5mm R.C.A.	
12kohm	R318	10087	J105-112, 116	DC Jack Socket	170024
18kohm	R308, 311	10091	J113	Socket I.C. 8 Pin Dual In Line	170119
22kohm	R101, 118, 119, 304, 305	10093	J114, 115	Socket I.C. 14 Pin Dual In Line	170120
33kohm	R319, 322	10097		Socket I.C. 20 Pin Dual In Line	170121
47kohm	R302, 303, 307	10101	Switches		
180kohm	R317	10115	SW301	Slide Switch R/P	170122
1Mohm	R316	10147	SW302	Power On/Off	170002
12ohm(1/2W)	R138, 139	170126	SW303	Key Board Assembly	170007
Electrolytic Capacitors					
1uF/50V	C309, 311, 314	20062	Miscellaneous		
10uF/16V	C324	20024	VR301	Volume Control 20k	170003
22uF/10V	C308, 318	20025	RY301	Relay	170123
47uF/10V	C101, 102, 303, 306	1400244	SP301	Speaker	170124
100uF/10V	C301, 304	20028	X101	Crystal HC-18/u 16MHz	170125
100uF/16V	C315	20028			
470uF/10V	C322	1400248			
Ceramic Capacitors					
33pF/50V	C316	150514			
200pF/50V	C321	400107			
220pF/50V	C310	400107			
270pF/50V	C313	170126			
470pF/50V	C307	24004			
0.001uF/50V	C320	24007			
0.022uF/50V	C317, 319, 323	24013			
0.1uF/25V	C104-128	24020			
Polystyrene Capacitors					
0.001uF	C312	170217			
0.01uF	C305	170128			
0.068uF	C302	170129			
Circuit Ref.	Description	Part No.			
I.C.s					
IC101	HD74LS145	170101			
IC102	AY-3-8912	40001			
IC103	TMM-23256P-1950	170102			
IC104, 105, 109, 113	HD74LS153	170103			
IC106	HD74LS273	170104			
IC107	M5L8255AP-5	170105			
IC108	HK6845SP	170106			
IC110, 112	HD74LS132	170107			
IC111	Z8400APS	40080			
IC114	HD74LS373	170108			
IC115	HD74LS244	170109			
IC116	20RAO43	40007			
IC117-124	HM4864U-2	170110			
IC125	ZN7400E-D3	40008			
IC301	LA4140	170111			
IC302	LA6324	170112			

GT64 CABINET DRAWING AND PARTS LIST



GT64 CIRCUIT DIAGRAM



GT64 VOLTAGE DATA

IC701 - UPC1031H2

- 1 - 5.99V DC
2 - 11.98V DC
3 - 10.86V DC
4 - 10.45V DC
5 - 0.61V DC
6 - 2.93V DC
7 - 5.26V DC
8 - 0V DC
9 - 6.0V DC
10 - 11.99V DC

IC501 - L78MG

- 1 - 20.1V DC
2 - 0V DC
3 - 5.5V DC
4 - 5.0V DC

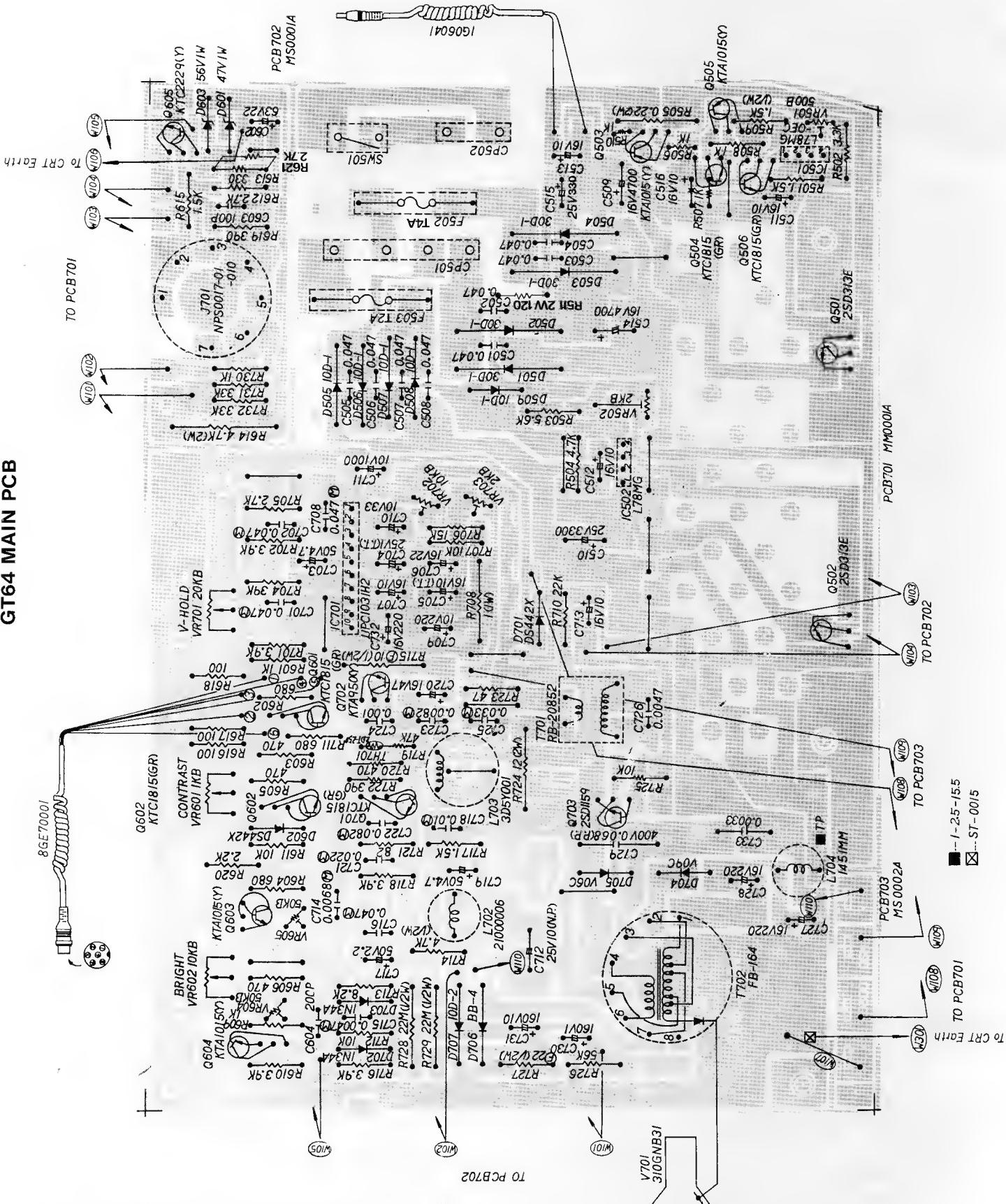
IC502 - L78MG

- 1 - 20.7V DC
 - 2 - 0V DC
 - 3 - 12.5V DC
 - 4 - 4.9V DC

	E	B	C
Q501	5.1V DC	5.5V DC	13.6V DC
Q502	12.0V DC	12.6V DC	20.6V DC
Q605	2.0V DC	2.2V DC	39.5V DC

⚠
Note: All parts shown with either the symbol or with an 'S' prefix on the part numbers; are safety critical items and must be replaced with items having an identical safety specification.
All these items may be purchased direct from
AMSTRAD CONSUMER ELECTRONICS PLC.

GT64 MAIN PCB



GT64 ALIGNMENT INSTRUCTIONS

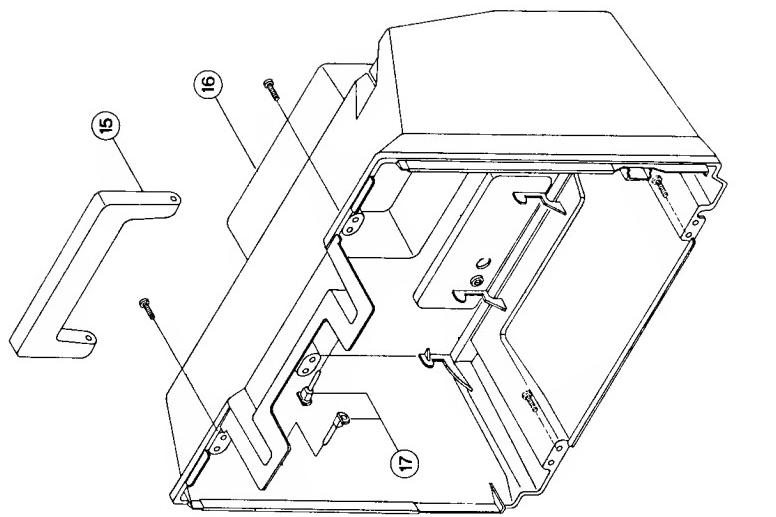
STEP	FUNCTION	SIGNAL IN	SIGNAL OUT	METHOD	REMARKS
1.	5V Adjustment.	Monitor Switched on.	A.V.O. across C519.	Adjust VR501 to obtain 5V.	
2.	12V Adjustment.	Monitor switched on.	Emitter of Q502 & Earth.	Adjust VR502 to obtain 12V.	
3.	H. Hold.	Monitor switched on.	Monitor Screen.	Connect Frequency Counter to CRT Heater. Adjust L703 to obtain 15625Hz on Frequency Counter.	
4.	V. Size & Linearity.	Page Program for Graphics.	Monitor Screen.	Top of the page can be adjusted with VR703 and Bottom of the page can be adjusted with VR707.	The adjustments are Linearity & V. Size respectively.
5.	Centering Adjustment.	Program Border - 26.	Monitor Screen.	Adjust the magnet on the back of the neck to centre the border.	

GT64 ELECTRICAL PARTS LIST

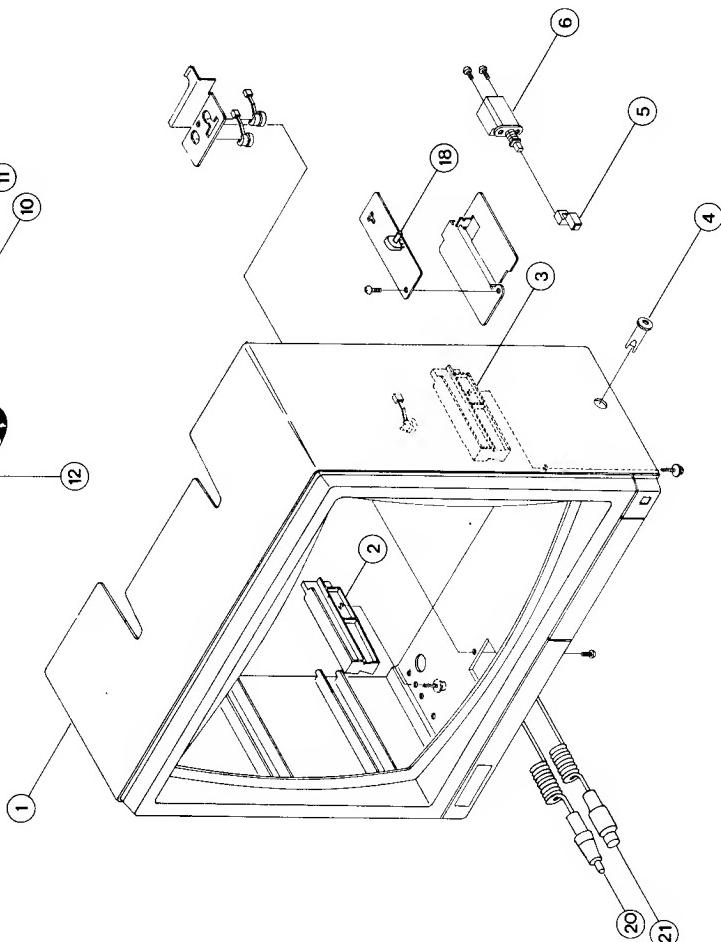
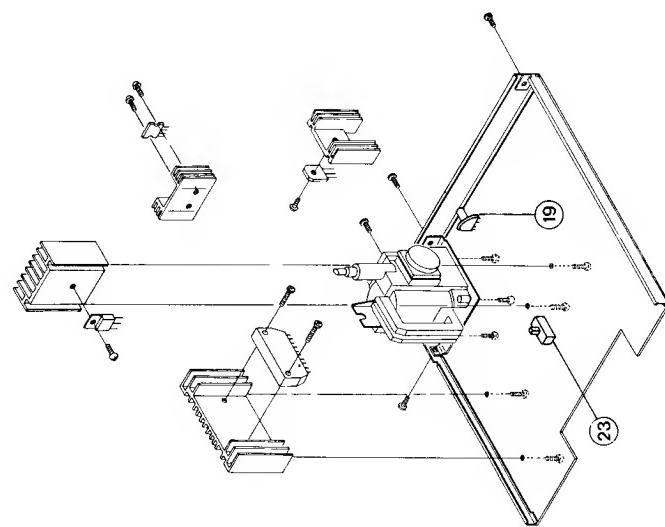
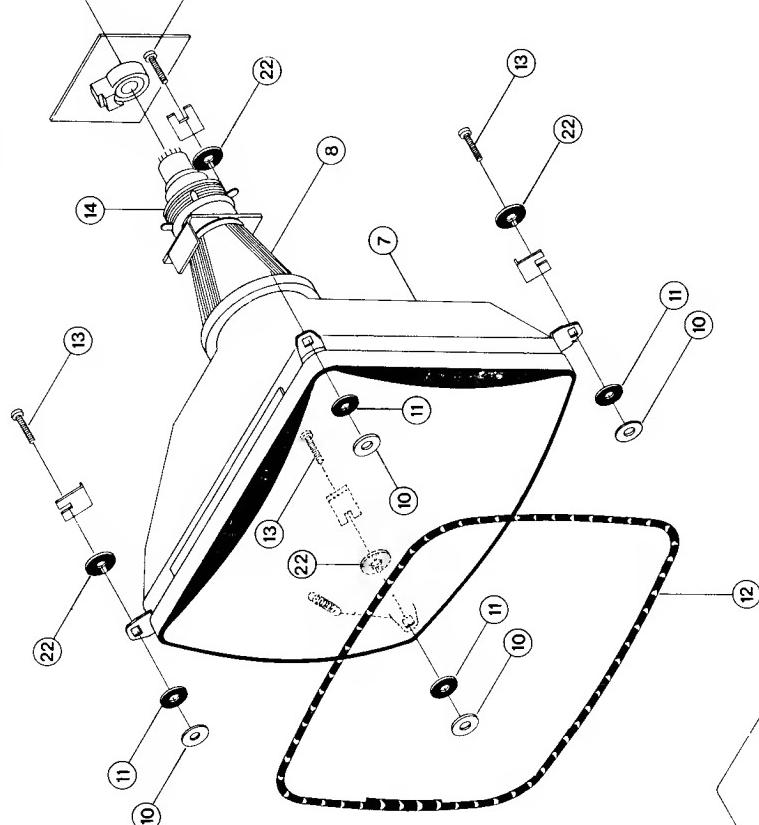
Value	Circuit Reference	Part No.
Carbon Film Resistors (1/4W)		
47ohm	R723	10021
82ohm	R721	10030
100ohm	R616-618	10032
330ohm	R613	10044
390ohm	R619, 722	10046
470ohm	R603-605, 606, 720	10048
680ohm	R602, 604, 711	10052
1kohm	R506-508, 510, 601, 609, 730	10061
1k5ohm	R501, 717	10065
2k2ohm	R620	10069
2k7ohm	R612, 705	10068
3k3ohm	R502	10073
3k9ohm	R610, 701, 702, 716, 718	10075
4k7ohm	R504, 714	10077
5k6ohm	R503	10079
8k2ohm	R713	10083
10kohm	R611, 707, 712, 725	10085
15kohm	R706	10089
22kohm	R710	10093
33kohm	R731, 732	10097
39kohm	R704	10099
47kohm	R719	10101
56kohm	R726	10103
Carbon Film Resistors (1/2W)		
22ohm	R727	170601
1k5ohm	R509, 615	1422126
22Mohm	R728, 729	170602
Metal Film Resistors		
1ohm/1W	R708	170603
0.22ohm/2W	R505	170604
4ohm7/2W	R614	170605
12ohm/2W	R724	170606
Fuse Type Resistor		
10ohm/1/2W	R715	809256
Ceramic Capacitors		
100pF	C603	1422144
200pF	C604	400107
0.001uF	C724	1400125
0.0047uF	C726	170600
0.047uF	C501-508	24015
Electrolytic Capacitors		
1uF/160V	C730	1422151
2.2uF/50V	C717	809246
4.7uF/50V	C703, 719	1400240
10uF/16V	C511-513, 516, 705, 707, 713	20024
10uF/25V	C712	20037
10uF/160V	C731	170608
22uF/16V	C706	20025
22uF/63V	C602	170609
33uF/10V	C710	170610
47uF/16V	C720	1400244
100uF/25V	C515	800370
220uF/10V	C709	170611
220uF/16V	C727, 728, 732	20029
1000uF/10V	C711	800372
3300uF/25V	C510	170612
4700uF/16V	C509, 514	170613
Polystyrene Capacitors (All 50V. D.C. W.)		
0.0047uF	C715	170437
0.0068uF	C714	170614
0.0082uF	C723	170615
0.01uF	C718	170439
0.022uF	C721	170616
0.033uF	C725	170617
0.047uF	C701, 702, 708, 716	170422
0.082uF	C722	170618

Value	Circuit Reference	Part No.
Polypropylene Capacitors		
0.0033uF/630V	C733	170619
0.068uF/400V	C729	170620
Tantalum Capacitors		
1uF/25V	C704	170621
Circuit Ref.		Description
I.C.s		Part No.
IC501	L78MG - OEC	170446
IC502	L78MG	170446
IC701	UPC1031H2	170622
Transistors		
Q501, 502	2SD313	50005
Q503, 505, 603, 604	KTA1015Y	170453
Q504, 506, 601, 602, 701	KTC1815	170447
Q605	KTC2229Y	170624
Q702	KTA950Y	170448
Q703	2SD1159	170623
Diodes		
D501-504	Rect. 30D - IFC	170625
D505-508	Rect. 10D - IFC	1400125
D509	Rect. 10D - 1	1400125
D601	Zen. RD47FB	170626
D602, 701	Sili. DS442X - BT	1422117
D603	Zen. RD56FB	170627
D702, 703	Ger. IN34A	170628
D704	Rect. V09C	170629
D705	Rect. V06C	170630
D706	Rect. B B-4	1422116
D707	Rect. 10D-2	1400123
Coils & Transformers		
L701	D.Y. 71011202	170510
L702	Linearity CL. 21000006	170631
L703	Horizontal C.L. 305Y001	170632
L704	C.L. 100uH	1400148
T501	Power Tx. 0866006	S/170512
T701	H.Drive Tx. RB20852	170633
T704	F.B./Lopt FB164	170634
Variable Resistors		
VR501	S.F. 500ohm	1422189
VR502, 703	S.F. 2k	1400230
VR601	ROT. 1k	170518
VR602	ROT 10k	170519
VR604, 605	S.F. 50k	920142
VR701	ROT 20k	170517
VR702	S.F. 10k	1422191
Miscellaneous		
CD501	D.C. Cord IG060401	170316
CD601	D.I.N. Cord 8GE 70001	170317
F502	3.15A (T) Fuse	88020
F503	2A (T) Fuse	1400253
TH701	Thermistor SDT-250S	170635
V701	C.R.T. 310GNB31	170507

CTM640 CABINET DRAWING AND PARTS LIST



Sym	Description	Part No.
1	Front Cabinet	170301
2	Bracket (L) P.C.B.	170302
3	Bracket (R) P.C.B.	170303
4	Control Knob Brightness	170304
5	Button On/Off	170305
6	Power On/Off Switch	170306
7	C.R.T.	170307
8	Deflection Yoke	170308
9	C.R.T. Socket	170309
10	Metal Washer Bottom	1400011
11	Rubber Washer	1400012
12	Degauss Coil	170310
13	Fixing Screw	1400013
14	Static Rings	170311
15	Handle	170312
16	Rear Cabinet	170313
17	Handle Retainer	170314
18	Brightness Control	170315
19	V. Hold Control	1400035
20	D.C. Cord	170316
21	D.I.N. Cord	170317
22	Metal Washer Top	1400011
23	Service Normal Switch	900101



CTM640 ELECTRICAL PARTS LIST

Value	Circuit Reference	Part No.	Value	Circuit Reference	Part No.
Carbon Film Resistors (all 1/4W unless otherwise shown)					
100ohm	R810, 901-903	10032	120ohm/1W	R449	170405
220ohm	R407, 416	10040	1kohm/1W	R503	170406
270ohm	R807, 811, 814	10042	3k9ohm/1W	R505	170407
330ohm	R401, 404, 422	10044	15kohm/1W	R805, 812	170408
390ohm	R414	10046	0.22ohm/2W	R513	170409
470ohm	R505, 510	10048	15ohm/2W	R512	170410
1kohm	R411, 423, 432, 519, 815, 816	10061	33ohm/2W	R509	170411
1k5ohm	R420, 421, 441	10065	82ohm/2W	R520	170412
1k8ohm	R402, 403, 442	10067	100ohm/2W	R433	170413
2k2ohm	R410	10069	3k3ohm/2W	R427	170414
2k7ohm	R904-906	10068	6k8ohm/2W	R405	170415
4k7ohm	R426, 518	10077	1ohm/3W	R502	170416
6k8ohm	R415	10081	Metal Oxide Resistors		
8k2ohm	R406, 418, 419	10083	120ohm	R449	170405
10kohm	R424, 428, 429	10085	1kohm	R503	170406
12kohm	R409	10087	3k9ohm	R505	170407
15kohm	R431, 450	10089	15kohm	R805, 812	170408
27kohm	R425	10095	0.22ohm	R513	170409
39kohm	R440	10099	15ohm	R512	170410
47kohm	R412	10101	33ohm	R509	170411
56kohm	R417	10103	82ohm	R520	170412
82kohm	R430, 439	10107	100ohm	R433	170413
180kohm	R408	10115	3k3ohm	R427	170414
220kohm	R413	10117	6k8ohm	R405	170415
270kohm	R504	10119	1ohm	R502	170416
680kohm	R451	10129	Electrolytic Capacitors		
1ohm 1/2W	R443	170401	1uF/50V	C414	20062
470ohm 1/2W	R445	1422125	1uF/160V	C419	1422151
680ohm 1/2W	R447	809223	1uF/250V	C506	1422152
1kohm 1/2W	R514-517	1400165	4.7uF/50V	C407, 420	1400240
1k5ohm 1/2W	R448	1422126	10uF/16V	C520	20024
2k2ohm 1/2W	R446	170402	22uF/10V	C437	170418
2k7ohm 1/2W	R802-804	1400166	22uF/250V	C430	170419
180kohm 1/2W	R506, 507	170403	47uF/10V	C436	170420
1Mohm	R801	1400171	47uF/16V	C405, 418	1400244
Fuse Type Resistors					
1ohm 1/4W	R521	809252	50uF/50V	C512	170421
8.2ohm 1/4W	R444	170404	100uF/160V	C401	170422
10ohm 1/4W	R511	809256	100uF/16V	C412	20028
0.82ohm 1W	R438	1422141	100uF/35V	C425	1422157
2.2ohm 1W	R435, 437	1400184	100uF/160V	C515	1400246
Cement Resistors					
5.6ohm 5W	R501	1422138	100uF/400V	C505	170423
15ohm 7W	R436	170417	220uF/35V	C507	20055
Ceramic Capacitors					
22pF/500V	C416	1400217	470uF/10V	C518	170424
100pF/500V	C423	1400218	470uF/25V	C435, 519	20044
130pF	C806	170426	470uF/35V	C402	1422262
180pF/500V	C403	170427	1000uF/25V	C424	170425
240pF	C804	170428			
270pF/2kV	C432	170429			
330pF	C803, 807	1422255			
560pF/500V	C417	1400220			
680pF	C802	1400213			
2200pF/4kV	C513	170430			
0.001uF/500V	C516	170431			
0.001uF/2kV	C511, 801	1422147			
0.0015uF/2kV	C510, 514	170432			
0.0022uF/2kV	C502-504	1400223			
0.0047uF	C508, 509	170433			

CTM640 ALIGNMENT INSTRUCTIONS

STEP	FUNCTION	SIGNAL IN	SIGNAL OUT	METHOD	REMARKS
1.	Black and White Tracking.		Monitor Screen.	1. Turn R & B Drive Controls VR804 & VR805 fully counterclockwise. 2. Turn R, G & B Bias Controls VR801, 802, 803 fully counterclockwise. 3. Set Ser. Nor. Switch to Ser. position.	Monitor connected to CPC464.
2.	Black & White Tracking.		Monitor Screen. Monitor Oscilloscope.	1. Adjust 120V at the collector of O802 with Brightness Control on the Oscilloscope. 2. Rotate the screen control to fully counterclockwise & bring it back to obtain a dim line of one prominent colour. 3. Rotate the other two colours till a dim white line is obtained. 4. Bring Ser. Nor. Switch to Nor. position.	Monitor connected to CPC464. If required, adjust the colour control.
3.				If no satisfactory results repeat step 2.	
4.	Vertical Size.	Program the paper edge.	Monitor Screen.	Adjust VR406 to obtain paper edge to be 145mm.	Use non magnetic ruler.
5.	Focus Adjustment.	Program the paper edge.	Monitor Screen.	Adjust Focus Control on the Flyback Tx. for maximum definition & details.	Brightness & Contrast controls set to normal viewing.
6.	5V Adjustment	Switch on the Monitor.	AVO Meter.	Connect A.V.O. across C518 & adjust VR501 to obtain 5V exactly.	
This adjustment (6) should not be disturbed under normal conditions.					
7.	Sub Brightness Control.	Switch on the Monitor.	A.V.O. Meter.	Connect A.V.O. to collector of O802. Adjust VR402 to read 120V.	Keep Brightness Control to maximum position.
8.	Sub H. Hold & H. Hold Adjustment.	Switch on the Monitor.	Frequency Counter.	Rotate H. Hold fully counterclockwise. 1. Adjust VR404 to read 14500Hz. 2. Adjust VR403 to read 15625Hz.	Read the Meter across CRT Heater & Earth.

CTM640 ELECTRICAL PARTS LIST

Value	Circuit Reference	Part No.
Polypropylene Capacitors		
0.012uF/1600V	C431	170434
0.1uF/250V	C501	1400202
0.82uF/200V	C429	170435
Polystyrene Capacitors		
0.0015uF	C408	170436
0.0047uF	C421	170437
0.0056uF	C415	170438
0.01uF	C413, 427	170439
0.015uF	C409	170441
0.039uF	C404	170440
0.047uF	C406	170442
0.068uF	C410, 422, 428	170443
Tantalum Capacitors		
1uF/16V	C411	1400225
2.2uF/16V	C426	1400226
I.C.s		
IC401	LA7800	1400106
IC402	UPC1378H	170444
IC501	STK7308	170445
IC502	L78MG	170446
Circuit Ref.	Description	Part No.
Transistors		
Q401, 402, 504, 506	KTC1815Y	170447
Q403	KTA950Y	170448
Q404	2SC2271	170449
Q405	2SD1397	170450
Q501	2SD1207	170451
Q502	2SD880Y	170452
Q503, 505	KTA1015Y	170453
Q801-803	2SC3417	170454

Circuit Ref.	Description	Part No.
Diodes		
D401	Sil. IS2472T	170455
D402, 403	Zen. RB11EB	1400124
D404, 506, 508	Rect. RGP-10K	1422115
D405, 407, 408	Sil. TVR 06K	170456
D406	Rect. BB-4	1422116
D501-504	Rect. IN4007	170457
D505, 507	Zen. RD 3.6FB	170458
D509	Rect. RGP 30J	170459
D510	Zen. SR2M	1400122
D511	Rect. RGP 30G	170460
D901-903	Zen. GZA6.2Y	1422114
Coils & Transformers		
L401	Linearity Coil 1431MS	1400145
L501	Line Filter FKOB 160MH14	1400130
L502	Degauss Coil	170461
L503	Coil 47uH	170462
L801	Coil 100uH	1400148
T401	H. Drive 305Y001	170463
T402	Pin Cushion 1432MS	170464
T501	Switching Tx. 8142004	170465
Switches		
SW401	Slide Switch	900101
SW501	Power On/Off Switch	170306
Variable Resistors		
VR401	Rot. 500ohm	170315
VR402	S.F. 5k	1400227
VR403	S.F. 5k	1400227
VR404	S.F. 2k	1400230
VR405	Rot. 20k	1400035
VR406, 407	S.F. 1k	170466
VR801	S.F. 5k (R)	1400197
VR802	S.F. 5k (G)	1400198
VR803	S.F. 5k (B)	1400199
VR804	S.F. 500ohm (R)	1400200
VR805	S.F. 500ohm (B)	1400201
Miscellaneous		
FB401	FB/LOPT 3714004	170467
F501	Fuse 2A (T)	1400253
TH501	Degauss Element	1400195
V001	ERP.F5BOM180H C.R.T. 3701B22-TC20	170307

CTM640 VOLTAGES

IC401 - LA7800

- 1 - 6.35V DC
- 2 - 6.48V DC
- 3 - 0.32V DC
- 4 - 0V DC
- 5 - 0V DC
- 6 - 0.85V DC
- 7 - 3.21V DC
- 8 - 0.33V DC
- 9 - 0.93V DC
- 10 - 5.55V DC
- 11 - 0.96V DC
- 12 - 11.04V DC
- 13 - 0.89V DC
- 14 - 11.18V DC
- 15 - 12.43V DC
- 16 - 4.11V DC

IC402 - UPC1378H

- 1 - 0V DC
- 2 - 12.74V DC
- 3 - 24.4V DC
- 4 - 0.84V DC
- 5 - 0V DC
- 6 - 24.2V DC
- 7 - 2.5V DC

Q405 - 2SD1397

- E - 0V DC
- B - 0.1V DC
- C - 98.8V DC

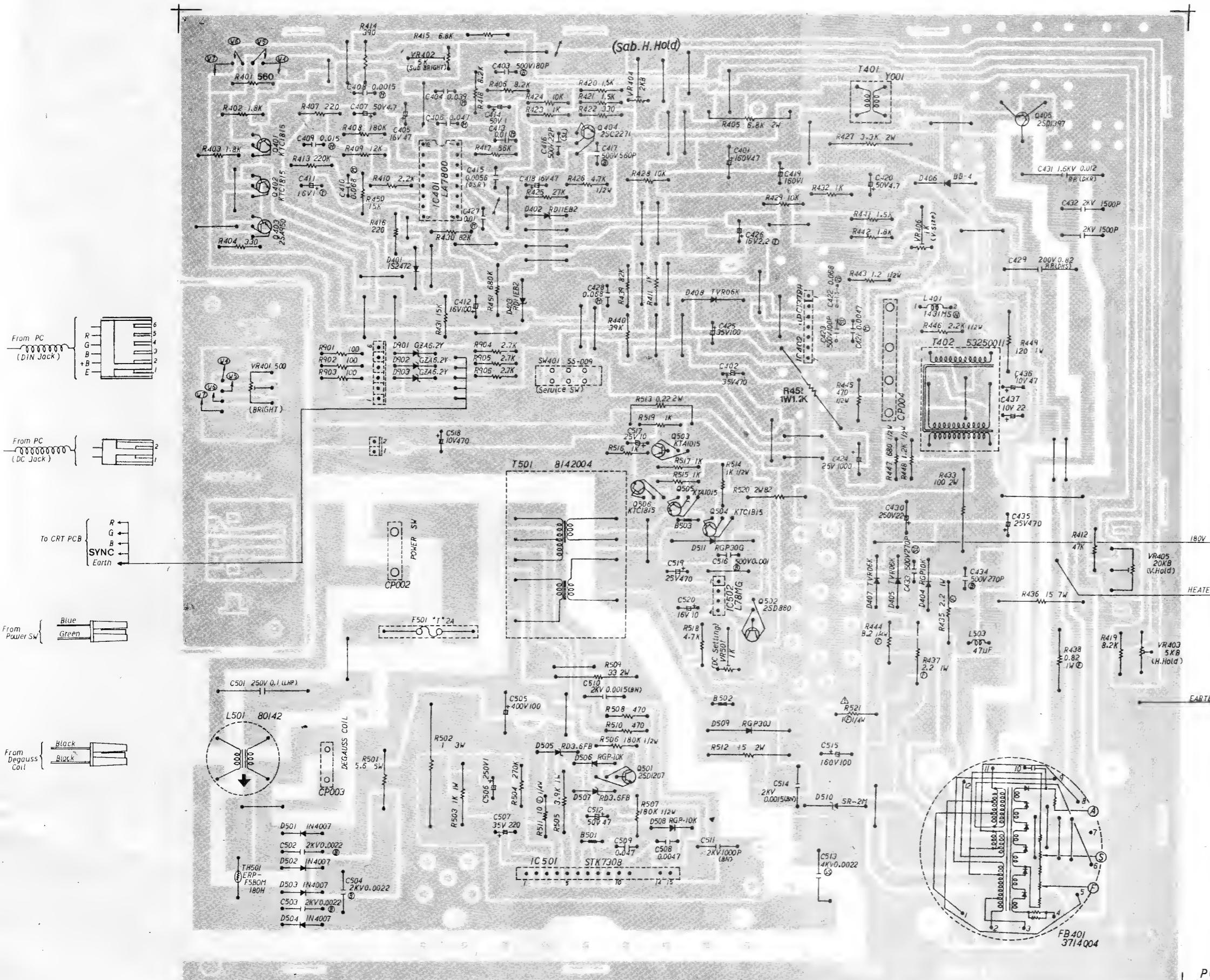
Q404 - 2SC2271

- E - 0V DC
- B - 0.3V DC
- C - 34.1V DC

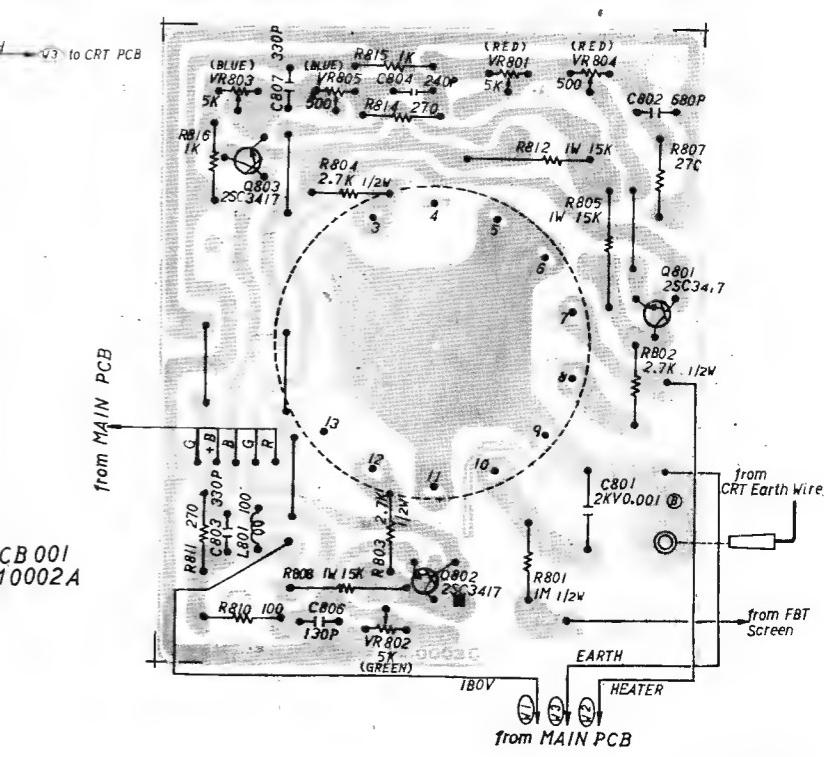
IC502 - LM78M6

- 1 - 18V DC
- 2 - 0V DC
- 3 - 5.4V DC
- 4 - 5.0V DC

CTM640 PCB



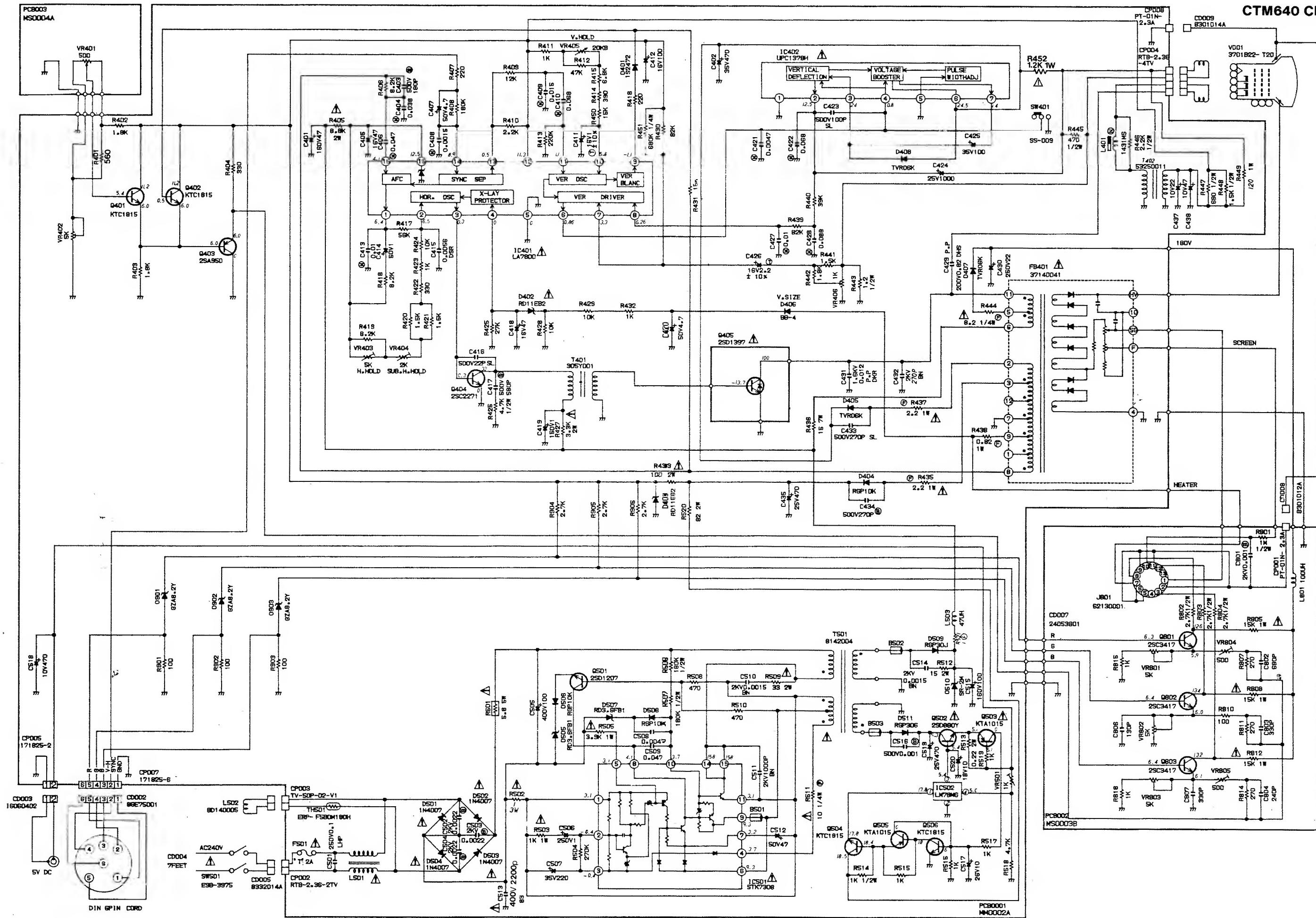
CTM640 PCB



PCB 001
MM0002A

PCB002
MS0003

CTM640 CIRCUIT DIAGRAM



Note: All parts shown with either the symbol  or with an 'S' prefix on the part numbers; are safety critical items and must be replaced with items having an identical safety specification. All these items may be purchased direct from AMSTRAD CONSUMER ELECTRONICS PLC.